



Brown Bear 45

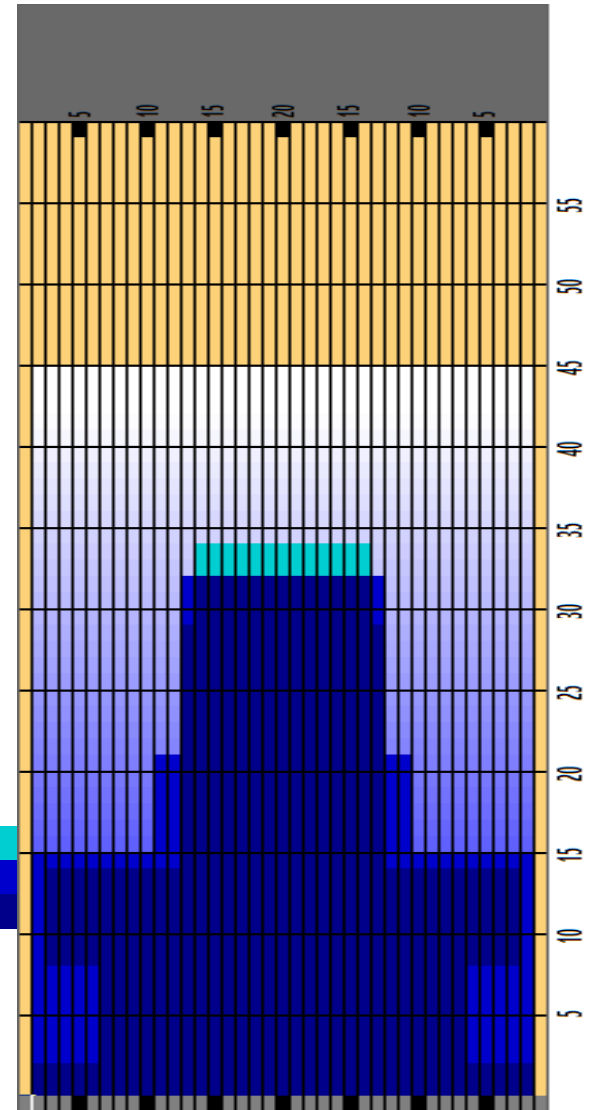


Oil Pattern Distance	45	Reverse Brush Drop	32	Oil Per Board	45 ul
Forward Oil Total	18.585 mL	Reverse Oil Total	7.065 mL	Volume Oil Total	25.65 mL
Tank Configuration	Only A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	10	111	0.0	2.8	2.8	4995
2	7L	7R	3	14	81	2.8	8.7	5.9	3645
3	3L	3R	3	14	105	8.7	14.6	5.9	4725
4	13L	13R	3	18	45	14.6	22.2	7.6	2025
5	13L	13R	3	18	45	22.2	29.8	7.6	2025
6	14L	14R	2	18	26	29.8	34.9	5.1	1170
7	2L	2R	0	22	0	34.9	42.0	7.1	0
8	2L	2R	0	26	0	42.0	45.0	3.0	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	45.0	32.0	-13.0	0
2	13L	13R	3	26	45	32.0	21.0	-11.0	2025
3	11L	11R	2	22	38	21.0	14.8	-6.2	1710
4	2L	2R	1	18	37	14.8	12.3	-2.5	1665
5	2L	2R	1	14	37	12.3	10.4	-1.9	1665
6	2L	2R	0	14	0	10.4	0.0	-10.4	0

Cleaner Ratio Main Mix NA Forward
Cleaner Ratio Back End Mix NA Reverse
Cleaner Ratio Back End Distance NA Combined
Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.79	2.03	1.02	1.02	2.03	2.79

